ЕвроКитай ОБЩЕМАШ 800

МЕТЧИКИ комплектные ISO 529, полностью шлифованные

UN-UNS		ISO 529	TYP N

Серия метчиков для нарезания дюймовой американской резьбы с углом профиля 60 градусов специальных размеров и шагов в СКВОЗНЫХ и ГЛУХИХ отверстиях.

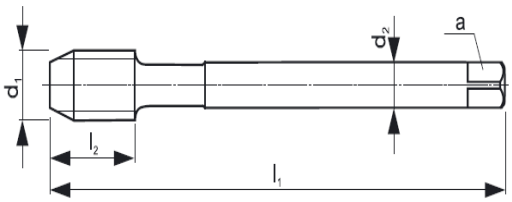
Передний (режущий) угол оптимизирован для универсального применения.

Основное применение: обработка сталей с пределом прочности на разрыв до 850 Н/мм².

Производятся из высококачественных быстрорежущих сталей HSS (M2= P6M5).

Страна производства- Китай.





Допуск	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)
Материал	**HSS-G (M2)**	**HSS-G (M2)**	**HSS-G (M2)**
Покрытие			
Заборная часть	**6- 8 ниток**	**3.5- 5 ниток**	**2-3 нитки**
			
P 800	vv	vv	vv
M 800			
K 800	vv	vv	vv
N	vv	vv	vv
S			
H			

d1	P	L1	l2	d2	a	1S-401I28	1S-404I28	1S-409I28
		мм	мм	мм		taper	plug	bottoming
N6-48UNS	48	50	13	3.15	2.5	1S-401I28 N6-48UNS	1S-404I28 N6-48UNS	1S-409I28 N6-48UNS
N10-48UNS	48	58	16	4	3.15	1S-401I28 N10-48UNS	1S-404I28 N10-48UNS	1S-409I28 N10-48UNS
N10-40UNS	40	58	16	4	3.15	1S-401I28 N10-40UNS	1S-404I28 N10-40UNS	1S-409I28 N10-40UNS
7/32-32UN	32	62	17	6.3	5	1S-401I28 7/32-32UN	1S-404I28 7/32-32UN	1S-409I28 7/32-32UN
1/4-40UNS	40	66	19	6.3	5	1S-401I28 1/4-40UNS	1S-404I28 1/4-40UNS	1S-409I28 1/4-40UNS
1/4-36UNS	36	66	19	6,3	5	1S-401I28 1/4-36UNS	1S-404I28 1/4-36UNS	1S-409I28 1/4-36UNS
1/4-24UNS	24	66	19	6.3	5	1S-401I28 1/4-24UNS	1S-404I28 1/4-24UNS	1S-409I28 1/4-24UNS
5/16-20UN	20	72	22	8	6.3	1S-401I28 5/16-20UN	1S-404I28 5/16-20UN	1S-409I28 5/16-20UN
5/16-28UN	28	72	22	8	6.3	1S-401I28 5/16-28UN	1S-404I28 5/16-28UN	1S-409I28 5/16-28UN
3/8-20UN	20	80	24	10	8	1S-401I28 3/8-20UN	1S-404I28 3/8-20UN	1S-409I28 3/8-20UN
3/8-27UNS	27	80	24	10	8	1S-401I28 3/8-27UNS	1S-404I28 3/8-27UNS	1S-409I28 3/8-27UNS
3/8-28UN	20	80	24	10	8	1S-401I28 3/8-28UN	1S-404I28 3/8-28UN	1S-409I28 3/8-28UN
7/16-32UN	32	85	25	8	6.3	1S-401I28 7/16-32UN	1S-404I28 7/16-32UN	1S-409I28 7/16-32UN
7/16-24UNS	24	85	25	3	6.3	1S-401I28 7/16-24UNS	1S-404I28 7/16-24UNS	1S-409I28 7/16-24UNS
1/2-12UNS	12	89	29	9	7.1	1S-401I28 1/2-12UNS	1S-404I28 1/2-12UNS	1S-409I28 1/2-12UNS

d1	P	L1	l2	d2	a	1S-401I28	1S-404I28	1S-409I28
		мм	мм	мм		taper	plug	bottoming
1/2-16UN	16	89	29	9	7.1	1S-401I28 1/2-16UN	1S-404I28 1/2-16UN	1S-409I28 1/2-16UN
1/2-24UNS	24	89	29	9	7.1	1S-401I28 1/2-24UNS	1S-404I28 1/2-24UNS	1S-409I28 1/2-24UNS
1/2-32UN	32	89	29	9	7.1	1S-401I28 1/2-32UN	1S-404I28 1/2-32UN	1S-409I28 1/2-32UN
9/16-20UN	20	95	30	11.2	9	1S-401I28 9/16-20UN	1S-404I28 9/16-20UN	1S-409I28 9/16-20UN
9/16-28UN	28	95	30	11.2	9	1S-401I28 9/16-28UN	1S-404I28 9/16-28UN	1S-409I28 9/16-28UN
9/16-32UN	32	95	30	11.2	9	1S-401I28 9/16-32UN	1S-404I28 9/16-32UN	1S-409I28 9/16-32UN
5/8-32UN	32	102	32	12.5	10	1S-401I28 5/8-32UN	1S-404I28 5/8-32UN	1S-409I28 5/8-32UN
5/8-28UN	28	102	32	12.5	10	1S-401I28 5/8-28UN	1S-404I28 5/8-28UN	1S-409I28 5/8-28UN
5/8-20UN	20	102	32	12.5	10	1S-401I28 5/8-20UN	1S-404I28 5/8-20UN	1S-409I28 5/8-20UN
5/8-16UN	16	102	32	12.5	10	1S-401I28 5/8-16UN	1S-404I28 5/8-16UN	1S-409I28 5/8-16UN
11/16-20UN	20	112	37	14	11.2	1S-401I28 11/16-20UN	1S-404I28 11/16-20UN	1S-409I28 11/16-20UN
11/16-16UN	16	112	37	14	11.2	1S-401I28 11/16-16UN	1S-404I28 11/16-16UN	1S-409I28 11/16-16UN
11/16-12UN	12	112	37	14	11.2	1S-401I28 11/16-12UN	1S-404I28 11/16-12UN	1S-409I28 11/16-12UN
3/4-28UN	28	112	37	14	11.2	1S-401I28 3/4-28UN	1S-404I28 3/4-28UN	1S-409I28 3/4-28UN
3/4-12UN	12	112	37	14	11.2	1S-401I28 3/4-12UN	1S-404I28 3/4-12UN	1S-409I28 3/4-12UN
13/16-12UN	12	112	37	14	11.2	1S-401I28 13/16-12UN	1S-404I28 13/16-12UN	1S-409I28 13/16-12UN
13/16-16UN	16	112	37	14	11.2	1S-401I28 13/16-16UN	1S-404I28 13/16-16UN	1S-409I28 13/16-16UN
13/16-24UNS	24	112	37	14	11.2	1S-401I28 13/16-24UNS	1S-404I28 13/16-24UNS	1S-409I28 13/16-24UNS
7/8-16UN	16	118	38	16	12.5	1S-401I28 7/8-16UN	1S-404I28 7/8-16UN	1S-409I28 7/8-16UN
7/8-12UN	12	118	38	16	12.5	1S-401I28 7/8-12UN	1S-404I28 7/8-12UN	1S-409I28 7/8-12UN
15/16-12UN	12	130	45	18	14	1S-401I28 15/16-12UN	1S-404I28 15/16-12UN	1S-409I28 15/16-12UN
15/16-16UN	16	130	45	18	14	1S-401I28 15/16-16UN	1S-404I28 15/16-16UN	1S-409I28 15/16-16UN
15/16-24UNS	24	130	45	18	14	1S-401I28 15/16-24UNS	1S-404I28 15/16-24UNS	1S-409I28 15/16-24UNS
1-10UNS	10	130	45	18	14	1S-401I28 1-10UNS	1S-404I28 1-10UNS	1S-409I28 1-10UNS
1-14UNS	14	130	45	18	14	1S-401I28 1-14UNS	1S-404I28 1-14UNS	1S-409I28 1-14UNS
1-16UN	16	130	45	18	14	1S-401I28 1-16UN	1S-404I28 1-16UN	1S-409I28 1-16UN
1-32UN	32	130	45	18	14	1S-401I28 1-32UN	1S-404I28 1-32UN	1S-409I28 1-32UN
1.1/16-10UNS	10	135	45	20	16	1S-401I28 1.1/16-10UNS	1S-404I28 1.1/16-10UNS	1S-409I28 1.1/16-10UNS
1.1/16-16UN	16	127	37	20	16	1S-401I28 1.1/16-16UN	1S-404I28 1.1/16-16UN	1S-409I28 1.1/16-16UN
1.1/8-20UN	20	127	37	20	16	1S-401I28 1.1/8-20UN	1S-404I28 1.1/8-20UN	1S-409I28 1.1/8-20UN
1.1/8-16UN	16	127	37	20	16	1S-401I28 1.1/8-16UN	1S-404I28 1.1/8-16UN	1S-409I28 1.1/8-16UN
1.3/16-16UN	16	137	37	22.4	18	1S-401I28 1.3/16-16UN	1S-404I28 1.3/16-16UN	1S-409I28 1.3/16-16UN
1.1/4-16UN	16	137	37	22.4	18	1S-401I28 1.1/4-16UN	1S-404I28 1.1/4-16UN	1S-409I28 1.1/4-16UN
1.5/16-16UN	16	137	37	22.4	18	1S-401I28 1.5/16-16UN	1S-404I28 1.5/16-16UN	1S-409I28 1.5/16-16UN
1.3/8-16UN	16	144	39	25	20	1S-401I28 1.3/8-16UN	1S-404I28 1.3/8-16UN	1S-409I28 1.3/8-16UN
1.7/16-16UN	16	144	39	25	20	1S-401I28 1.7/16-16UN	1S-404I28 1.7/16-16UN	1S-409I28 1.7/16-16UN
1.7/16-6UN	6	162	57	25	20	1S-401I28 1.7/16-6UN	1S-404I28 1.7/16-6UN	1S-409I28 1.7/16-6UN
1.1/2-16UN	16	149	39	28	22.4	1S-401I28 1.1/2-16UN	1S-404I28 1.1/2-16UN	1S-409I28 1.1/2-16UN
1.5/8-16UN	16	149	39	28	22.4	1S-401I28 1.5/8-16UN	1S-404I28 1.5/8-16UN	1S-409I28 1.5/8-16UN
1.5/8-6UN	6	170	60	28	22.4	1S-401I28 1.5/8-6UN	1S-404I28 1.5/8-6UN	1S-409I28 1.5/8-6UN
1.3/4-20UN	20	165	45	31.5	25	1S-401I28 1.3/4-20UN	1S-404I28 1.3/4-20UN	1S-409I28 1.3/4-20UN
1.3/4-16UN	16	165	45	31.5	25	1S-401I28 1.3/4-16UN	1S-404I28 1.3/4-16UN	1S-409I28 1.3/4-16UN

d1	P	L1	l2	d2	a	1S-401I28	1S-404I28	1S-409I28
		мм	мм	мм		taper	plug	bottoming

P — Стали	M — Нержавеющие стали	K — Чугун	N — Цветные металлы и пластики	S — Титан, никель и ЖС сплавы	H — HRC > 40